

Safety Data Sheet MGP Ingredients, Inc.® Revision Date: 05/22/2015

SECTION 1: IDENTIFICATION

Product Identifier
Product Form: Mixture
Product Name: Whiskey

Synonyms: Blended Whiskey, Blended Light Whiskey, Bourbon Whiskey (and Straight), Corn Whiskey (and Straight), Light Whiskey,

Malt Whiskey (and Straight), Rye Whiskey (and Straight), Spirit Whiskey, Straight Whiskey, Wheat Whiskey (and Straight)

Ethyl Alcohol (Synonyms: Alcohol, Beverage Alcohol)

Intended Use of the Product

Alcoholic beverage

Name, Address, and Telephone of the Responsible Party

Manufacturer

MGP Ingredients, Inc.®

Cray Business Plaza, 100 Commercial Street

Atchison, KS 66002, USA

T (913) 367-1480

www.mgpingredients.com

Emergency Telephone Number

Emergency Number : 1-800-424-9300

CHEMTREC - TOLL FREE 24 HOUR EMERGENCY TELEPHONE NUMBER

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

GHS-US classification

Flam. Liq. 2 H225 Eye Irrit. 2A H319

Full text of H-phrases: see section 16

Label Elements
GHS-US Labeling

Hazard Pictograms (GHS-US)





Signal Word (GHS-US) : Danger

Hazard Statements (GHS-US) : H225 - Highly flammable liquid and vapor

H319 - Causes serious eye irritation

Precautionary Statements (GHS-US): P210 - Keep away from heat, open flames, sparks. - No smoking.

P233 - Keep container tightly closed.

P240 - Ground/bond container and receiving equipment.

P241 - Use explosion-proof electrical, lighting, ventilating equipment.

P242 - Use only non-sparking tools.

P243 - Take precautionary measures against static discharge.

P264 - Wash hands, forearms, and exposed areas thoroughly after handling.

P280 - Wear eye protection, protective gloves, protective clothing.

P303+P361+P353 - IF ON SKIN (OR HAIR): Take off immediately all contaminated clothing.

Rinse skin with water/shower.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P337+P313 - If eye irritation persists: Get medical advice/attention. P370+P378 - In case of fire: Use appropriate media to extinguish.

P403+P235 - Store in a well-ventilated place. Keep cool.

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P501 - Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

Other Hazards

Other Hazards Not Contributing to the Classification: Flammable vapors can accumulate in head space of closed systems. Government Warning: (1) According to the surgeon general, women should not drink alcoholic beverages during pregnancy because of the risk of birth defects. (2) Consumption of alcoholic beverages impairs your ability to drive a car or operate machinery and may cause health problems.

Unknown Acute Toxicity (GHS-US) Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Name	Product identifier	% (w/w)	GHS-US classification
Ethyl alcohol	(CAS No) 64-17-5	80 - 97	Flam. Liq. 2, H225
	(EC no) 200-578-6		Eye Irrit. 2A, H319
Water	(CAS No) 7732-18-5	3 - 20	Not classified
	(EC no) 231-791-2		

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If exposed or concerned: Get medical advice/attention.

Inhalation: When symptoms occur: go into open air and ventilate suspected area.

Skin Contact: Remove contaminated clothing. Rinse immediately with large amounts of water. Call a POISON CENTER or doctor/physician if you feel unwell. Wash contaminated clothing before reuse.

Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

Ingestion: Get medical advice and attention if you feel unwell. Rinse mouth. Do NOT induce vomiting.

Most Important Symptoms and Effects Both Acute and Delayed

General: Causes serious eye irritation.

Inhalation: High concentrations may cause headache, drowsiness, lassitude, loss of appetite, inability to concentrate, throat irritation.

Skin Contact: Repeated or prolonged skin contact may cause dermatitis and defatting.

Eye Contact: Causes serious eye irritation. Symptoms may include: Redness, pain, swelling, itching, burning, tearing, and blurred vision.

Ingestion: Ingestion will cause narcotic effects including, but not limited to: sedation, mood alterations, constipation, vomiting, nausea, respiratory depression, pinpoint pupils, and dizziness. Large amounts may cause death.

Chronic Symptoms: Chronic exposure may damage nervous system, liver, blood, and kidneys.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Alcohol-resistant foam, carbon dioxide, dry chemical, water spray, fog.

Unsuitable Extinguishing Media: Do not use a heavy water stream. A heavy water stream may spread burning liquid. Water may be ineffective because it may not cool material below its flash point.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Highly flammable liquid and vapor.

Explosion Hazard: May form flammable/explosive vapor-air mixture. When mixed with air and exposed to an ignition source, flammable vapors can burn in the open or explode in confined spaces. Being heavier than air, vapors may travel long distances to an ignition source and flash back. Runoff to sewer may cause fire or explosion hazard.

Reactivity: Reacts violently with (strong) oxidizers: (increased) risk of fire/explosion.

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Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.

Firefighting Instructions: Use water spray or fog for cooling exposed containers. Prevent fire-fighting water from entering environment.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Under fire conditions this material may produce hazardous carbon dioxide (CO₂), carbon monoxide (CO), various low molecular weight hydrocarbons, and smoke.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Use special care to avoid static electric charges. Keep away from heat, sparks, open flames, hot surfaces. – No smoking. Avoid all eyes and skin contact, and do not breathe vapor and mist.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection. Use appropriate personal protection equipment (PPE). **Emergency Procedures:** Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

Environmental Precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Absorb and/or contain spill with inert material, then place in suitable container. Do not take up in combustible material such as: saw dust or cellulosic material. Use only non-sparking tools.

Reference to Other Sections

See Section 8, Exposure Controls and Personal Protection. See Section 13, Disposal Considerations.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: Handle empty containers with care because residual vapors are flammable.

Hygiene Measures: Handlein accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical, lighting, ventilating equipment.

Storage Conditions: Store in a dry, cool, and well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container closed when not in use. Keep in fireproof place.

Incompatible Materials: Strong oxidizing agents, acids, alkali metals, ammonia, hydrazine, peroxides, sodium, acid anhydrides, calcium hypochlorite, chromyl chloride, nitrosyl perchlorate, bromine pentafluoride, perchloric acid, silver nitrate, mercuric nitrate, potassium-tert-butoxide, magnesium perchlorate, acid chlorides, platinum, uranium hexafluoride, silver oxide, iodine heptafluoride, acetyl bromide, disulfuryl difluoride, tetrachlorosilane + water, acetyl chloride, permanganic acid, ruthenium (VIII) oxide, uranyl perchlorate, potassium dioxide.

Specific End Use(s)

Alcoholic beverage

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

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Ethyl alcohol (64-17-5)		
Mexico	OEL TWA (mg/m³)	1900 mg/m³
Mexico	OEL TWA (ppm)	1000 ppm
USA ACGIH	ACGIH STEL (ppm)	1000 ppm
USA ACGIH	ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans
USA OSHA	OSHA PEL (TWA) (mg/m³)	1900 mg/m³
USA OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m³)	1900 mg/m³
USA NIOSH	NIOSH REL (TWA) (ppm)	1000 ppm
USA IDLH	US IDLH (ppm)	3300 ppm (10% LEL)
Alberta	OEL TWA (mg/m³)	1880 mg/m³
Alberta	OEL TWA (ppm)	1000 ppm
British Columbia	OEL STEL (ppm)	1000 ppm
Manitoba	OEL STEL (ppm)	1000 ppm
New Brunswick	OEL TWA (mg/m³)	1880 mg/m³
New Brunswick	OEL TWA (ppm)	1000 ppm
Newfoundland & Labrador	OEL STEL (ppm)	1000 ppm
Nova Scotia	OEL STEL (ppm)	1000 ppm
Nunavut	OEL STEL (mg/m³)	2355 mg/m³
Nunavut	OEL STEL (ppm)	1250 ppm
Nunavut	OEL TWA (mg/m³)	1884 mg/m³
Nunavut	OEL TWA (ppm)	1000 ppm
Northwest Territories	OEL STEL (mg/m³)	2355 mg/m³
Northwest Territories	OEL STEL (ppm)	1250 ppm
Northwest Territories	OEL TWA (mg/m³)	1884 mg/m³
Northwest Territories	OEL TWA (ppm)	1000 ppm
Ontario	OEL STEL (ppm)	1000 ppm
Prince Edward Island	OEL STEL (ppm)	1000 ppm
Québec	VEMP (mg/m³)	1880 mg/m³
Québec	VEMP (ppm)	1000 ppm
Saskatchewan	OEL STEL (ppm)	1250 ppm
Saskatchewan	OEL TWA (ppm)	1000 ppm
Yukon	OEL STEL (mg/m³)	1900 mg/m³
Yukon	OEL STEL (ppm)	1000 ppm
Yukon	OEL TWA (mg/m³)	1900 mg/m³
Yukon	OEL TWA (ppm)	1000 ppm

Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Provide sufficient ventilation to keep vapors below permissible exposure limit. Gas detectors should be used when flammable gases/vapors may be released. Proper grounding procedures to avoid static electricity should be followed. Ensure all national/local regulations are observed.

Personal Protective Equipment: Protective clothing. Gloves. Protective goggles. Insufficient ventilation: wear respiratory protection.









Hand Protection: Wear chemically resistant protective gloves.

Eye Protection: Chemical safety goggles.

Skin and Body Protection: Use chemically protective clothing.

Respiratory Protection: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

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Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State : Liquid
Appearance : Brown

Odor: CharacteristicOdor Threshold: Not availablepH: Not available

Evaporation Rate : 3 (Ether = 1) (Ethanol)

Melting Point : $-114 \,^{\circ}\text{C} \, (-173 \,^{\circ}\text{F}) \, (\text{Ethanol})$

Freezing Point : Not available

Boiling Point : 78.5 °C (173 °F) (Ethanol)

Flash Point : 13 °C (55 °F) CC

Auto-ignition Temperature : Not available

Decomposition Temperature : Not available

Flammability (solid, gas) : Not available

Lower Flammable Limit : 3.3 % for Ethanol

Upper Flammable Limit : 19 % for Ethanol

Vapor Pressure : 44.6 mm Hg @ 20°C (68°F)

Relative Vapor Density at 20 °C : 1.6 for Ethanol Relative Density : Not available

Specific Gravity : 0.7934 - 0.7947 @ 16 °C (60 °F)

Solubility: Water: CompletelyPartition Coefficient: N-Octanol/Water: Not availableViscosity: Not available

Explosion Data - Sensitivity to Mechanical Impact : Not expected to present an explosion hazard due to mechanical impact.

Explosion Data – Sensitivity to Static Discharge : Static discharge could act as an ignition source.

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Reacts violently with (strong) oxidizers: (increased) risk of fire/explosion.

Chemical Stability: Stable at standard temperature and pressure.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Open flame.

Incompatible Materials: Strong oxidizing agents, acids, alkali metals, ammonia, hydrazine, peroxides, sodium, acid anhydrides, calcium hypochlorite, chromyl chloride, nitrosyl perchlorate, bromine pentafluoride, perchloric acid, silver nitrate, mercuric nitrate, potassium-tert-butoxide, magnesium perchlorate, acid chlorides, platinum, uranium hexafluoride, silver oxide, iodine heptafluoride, acetyl bromide, disulfuryl difluoride, tetrachlorosilane + water, acetyl chloride, permanganic acid, ruthenium (VIII) oxide, uranyl perchlorate, potassium dioxide.

Hazardous Decomposition Products: Under fire conditions this material may produce hazardous carbon dioxide (CO₂), carbon monoxide (CO), various low molecular weight hydrocarbons, and smoke.

SECTION 11: TOXICOLOGICAL INFORMATION

<u>Information on Toxicological Effects - Product</u>

Acute Toxicity: Not classified

LD50 and LC50 Data:

Whiskey	
LC50 Inhalation Rat	124.7 mg/l/4h
Whiskey	
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

Skin Corrosion/Irritation: Not classified

Serious Eye Damage/Irritation: Causes serious eye irritation.

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Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not classified **Carcinogenicity:** Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: High concentrations may cause headache, drowsiness, lassitude, loss of appetite, inability to

concentrate, throat irritation.

Symptoms/Injuries After Skin Contact: Repeated or prolonged skin contact may cause dermatitis and defatting.

Symptoms/Injuries After Eye Contact: Causes serious eye irritation. Symptoms may include: Redness, pain, swelling, itching, burning,

tearing, and blurred vision.

 $\textbf{Symptoms/Injuries After Ingestion:} \ \textbf{Ingestion will cause narcotic effects including, but not \ limited to: sedation, mood \ alterations, and the limited to: sedation and limited to: sedati$

constipation, vomiting, nausea, respiratory depression, pinpoint pupils, and dizziness. Large amounts may cause death.

Chronic Symptoms: Chronic exposure may damage nervous system, liver, blood, and kidneys.

Information on Toxicological Effects - Ingredient(s) LD50 and LC50 Data:

Ethyl alcohol (64-17-5)	
LD50 Oral Rat	10470 mg/kg
LD50 Dermal Rat	20 ml/kg
LC50 Inhalation Rat	124.7 mg/l/4h
Ethyl alcohol (64-17-5)	
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Ecology - Water: Does not bioaccumulate

•	
Ethyl alcohol (64-17-5)	
LC50 Fish 1	12.0 - 16.0 ml/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])
EC50 Daphnia 1	9268 - 14221 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC 50 Fish 2	> 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

Persistence and Degradability

Ethyl alcohol (64-17-5)	
Persistence and Degradability	Readily biodegradable.

Bioaccumulative Potential

Ethyl alcohol (64-17-5)	
Log Pow	-0.32
Bioaccumulative Potential	Not likely to bioaccumulate.

Mobility in Soil

Whiskey	
Ecology - Soil	Leaches into groundwater.

Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

Additional Information: Handle empty containers with care because residual vapors are flammable.

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SECTION 14: TRANSPORT INFORMATION

In Accordance with DOT

Proper Shipping Name : ALCOHOLIC BEVERAGES

Hazard Class : 3

Identification Number : UN3065

Label Codes : 3 **Packing Group** : 11 **ERG Number** : 127

In Accordance with IMDG

Proper Shipping Name : ALCOHOLIC BEVERAGES

Hazard Class : 3

Identification Number : UN3065

Packing Group : 11 **Label Codes** : 3 EmS-No. (Fire) : F-E EmS-No. (Spillage) : S-D

In Accordance with IATA

Proper Shipping Name : ALCOHOLIC BEVERAGES

Packing Group : 11

Identification Number : UN3065

Hazard Class : 3 **Label Codes** : 3 : 3L **ERG Code (IATA)**

In Accordance with TDG

Proper Shipping Name : ALCOHOLIC BEVERAGES

Packing Group : 11 **Hazard Class** : 3 **Identification Number** : UN3065

Label Codes : 3









SECTION 15: REGULATORY INFORMATION

US Federal Regulations

Whiskey	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
SARA Section 311/312 Hazard Classes	Firehazard
	Immediate (acute) health hazard
Ethyl alcohol (64-17-5)	

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Water (7732-18-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

US State Regulations

Whiskey	
U.S California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of
	California to cause cancer.
U.S California - Proposition 65 - Developmental Toxicity	WARNING: This product contains chemicals known to the State of
	California to cause birth defects.

State or local regulations

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

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Ethyl alcohol (64-17-5)	
U.S California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of
	California to cause cancer.
U.S California - Proposition 65 - Developmental Toxicity	WARNING: This product contains chemicals known to the State of
	California to cause birth defects.

Ethyl alcohol (64-17-5)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Canadian Regulations

Whiskey

Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)

YesIDL Concentration 0.1 %

WHMIS Classification

Class B Division 2 - Flammable Liquid

Class D Division 2 Subdivision B - Toxic material causing other toxic effects





Ethyl alcohol (64-17-5)

Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)

IDL Concentration 0.1 %

WHMIS Classification Class B Division 2 - Flammable Liquid

Class D Division 2 Subdivision B - Toxic material causing other toxic effects

Water (7732-18-5)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification Uncontrolled product according to WHMIS classification criteria

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date : 05/22/2015

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA

Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation

Party Responsible for the Preparation of This Document

MGP Ingredients, Inc.® T (913) 367-1480

The information presented above is believed to be accurate and represents the best information currently available to MGP Ingredients, Inc.® (MGP). MGP makes no warranty, express or implied, with respect to such information, and assumes no liability resulting from its use. In no way shall MGP be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential, or exemplary damages even if MGP has been advised of the possibility of such damages.

SDS NA+MEX (GHS HazCom) - MGP Ingredients

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